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Toyota, Tacoma 30" S8/OnX6 (16-On) Mounting kit Instructions



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LIMITED LIFETIME WARRANTY

Baja Designs proudly offers a LIFETIME WARRANTY against manufacturer's defect on all the products that we manufacture.

These are comprehensive warranties; other than the exclusions below – you're covered. If your LED or HID bulb burns out, you're covered. Additionally, cutting off our connector or changing your lenses does not automatically void your warranty.

Exclusions:

Installation errors, abuse, misuse or crash damage. You must be the original owner of the product and can supply proof of purchase.

Baja Designs manufactures its own products as well as resells products manufactured by others. Baja Designs makes no express or implied warranties on products not manufactured by Baja Designs including without limitation any warranties or merchantability and fitness for a purpose. We will, however, pass on all warranties made by the manufacturer, who has sole responsibility for performing such warranties.

Baja Designs will pay the freight if your product is less than 90 days old, otherwise defective products must be returned to Baja Designs, Inc., freight prepaid. At our option, we will repair or replace items in question and return them at no charge. If the identical product is no longer available, we will replace with a similar product of equal value. Baja Designs Inc. will not be responsible for any indirect or consequential damages in connection with defective merchandise.

Items purchased through a Baja Designs authorized dealer must be returned through the dealer. Only available on LED auxiliary lights and product must be in sellable condition at MSRP. Product that has been damaged in any way after the original purchase date will be excluded from this guarantee.

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Buyer hereby acknowledges off-roading, racing and driving at night are dangerous activities and that the products and/or supplies purchased from Baja Designs are used in an inherently dangerous activity that may endanger life and limb; and in no event shall the seller, or seller's heirs and assigns, be held liable for consequential damages, nor shall seller's liability on any claim for damages arising out of or connected with the sale, delivery, or use of purchased products and/or supplies exceed the purchase price of the products and/or suppl

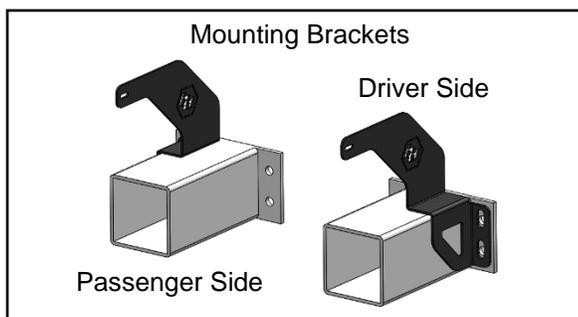
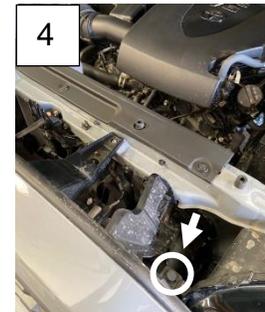
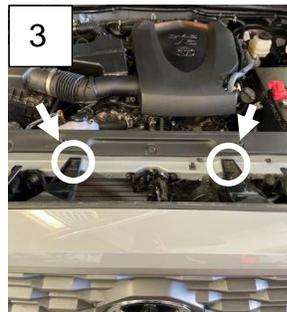
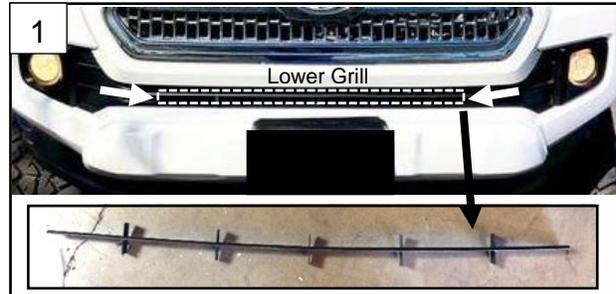
Toyota, Tacoma 30 inch OnX6/S8 Mounting Instructions

Tools Required

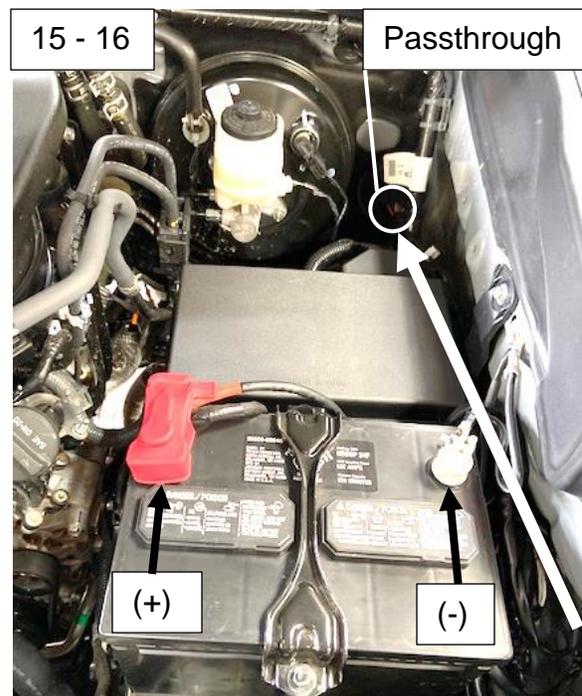
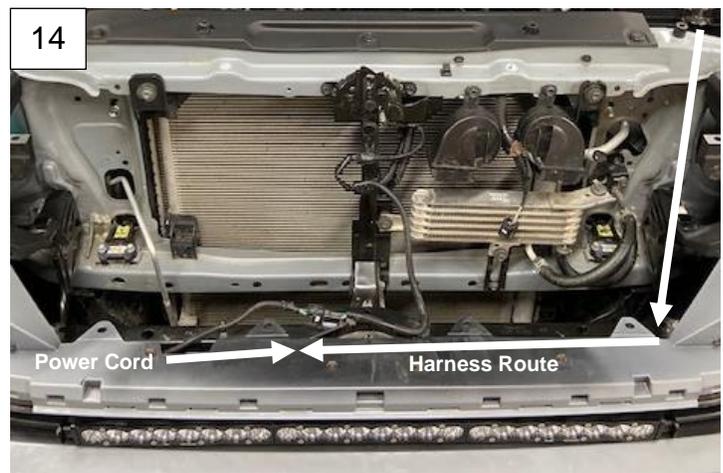
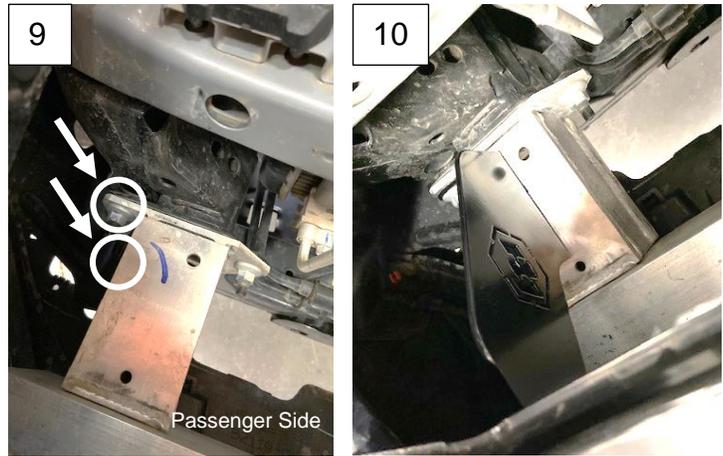
- 7/16" socket wrench
- 10mm Socket Wrench
- Flathead screwdriver
- Dremel, or Hack saw

Trimming is required for this installation.

1. In the lower grille, use the Dremel, or hack saw to cut out the portion of the grill shown in twelve locations.
2. Trim an additional 0.25" material off the white arrowed sides of the grill opening from step one. More material may need to be removed during step 12.
3. With the 10mm socket wrench, remove the two circled bolts mounting the grill to the core support. On the right mount, push the plastic pin out and disconnect the plug (*if present)
4. With the Flathead screwdriver pry up the center portion of the circled plastic fastener. Then pry the bottom of the fastener to remove. Repeat for the passenger side.
5. Looking down the back of the grill, locate the two circled plastic fasteners at the bottom. Remove them in the same process as step three. Repeat for the driver side two fasteners. Lift up and out to remove the grille and place it face down on a soft work surface.
6. Remove the passenger side radiator cowl by releasing and prying out the circled plastic fastener. Place cowl on a work surface.
7. With a Dremel, or hack saw, cut off an approximately 1.5" strip of the cowl as shown in the image.



8. Repeat steps 6-7 for the driver side.
9. With the 14mm Socket wrench, remove the two outer nuts that mount the bumper to the passenger side frame horn (circled).
10. Carefully orient the bracket over the frame studs from step nine, with the light mounting end protruding through the new grill opening from step one. Hand tighten the 14mm mounting nuts.
11. Repeat steps 9-10 for the driver side.
12. Mount the light in between the brackets using the 1/4" hardware and 7/16" socket wrench. Make sure the power cord is routed into the back of the bumper. More material from the location shown in step two may need to be trimmed during this step to fit the brackets correctly.
13. Tighten the 1/4" light hardware and the 14mm nuts from step 10.
14. With the provided harness route, run the light plug end down from the battery to the power cord and plug it in.
15. Route the switch lead of the harness to the firewall passthrough grommet next to the brake booster. Snap a photo of the switch wiring. Remove the switch terminals from the switch, pierce a small hole in the passthrough grommet, route switch wires through, mount switch, and reattach switch terminals.
16. Attach positive ring terminal of the harness to the battery with the 10mm socket wrench. Then attach negative ring terminal. Tie the entire harness and relay away from all hot, sharp, and/or rotating components.
17. Reinstall both cowlings and the grill. Be sure to reconnect the plug from step three if present.



Re-torque all the fasteners after 100 miles.

Your install is now complete! Thank you for choosing Baja Designs.