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Toyota, Tacoma (16-On) 5 Light XL Linkable Kit Instructions



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Baja Designs will pay the freight if your product is less than 90 days old, otherwise defective products must be returned to Baja Designs, Inc., freight prepaid. At our option, we will repair or replace items in question and return them at no charge. If the identical product is no longer available, we will replace with a similar product of equal value. Baja Designs Inc. will not be responsible for any indirect or consequential damages in connection with defective merchandise.

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Buyer hereby acknowledges off-roading, racing and driving at night are dangerous activities and that the products and/or supplies purchased from Baja Designs are used in an inherently dangerous activity that may endanger life and limb; and in no event shall the seller, or seller's heirs and assigns, be held liable for consequential damages, nor shall seller's liability on any claim for damages arising out of or connected with the sale, delivery, or use of purchased products and/or supplies exceed the purchase price of the products and/or sup

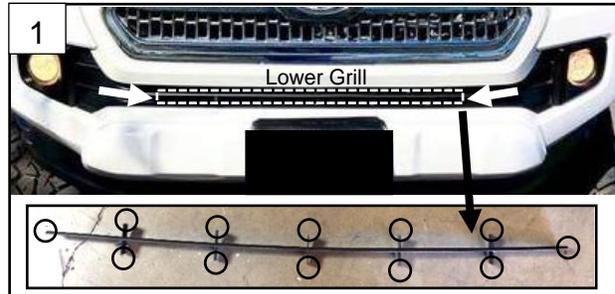
Toyota, Tacoma 5 XL Linkable Mounting Instructions

Tools Required

- 7/16" Wrench and Socket
- 14mm and 10mm Socket Wrench
- 3/16" Allen Wrench
- Flathead Screwdriver
- Dremel, or Hack saw
- 3/4" Drill or Stepped drill

Trimming is required for this installation.

1. In the lower grille, use the Dremel, or hack saw to cut out the portion of the grill shown in twelve circled locations.



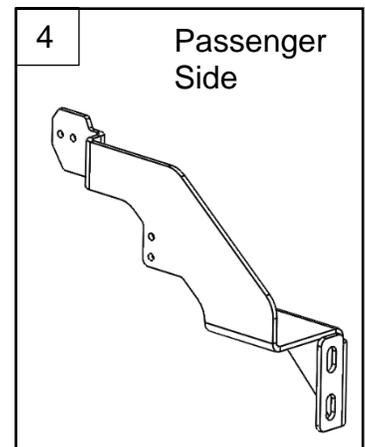
2. With the 10mm socket, remove the two circled fasteners on the underside of the front bumper on the passenger side.



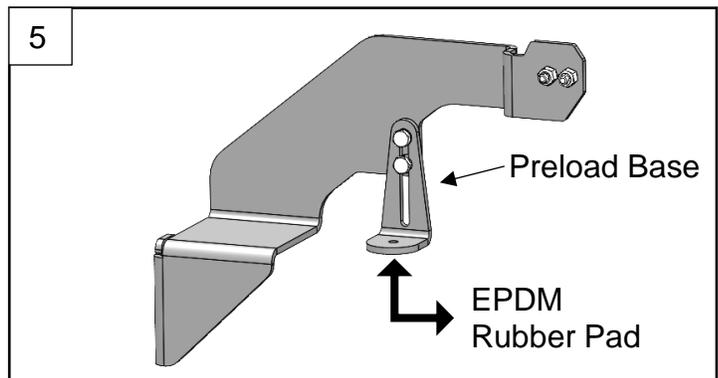
3. Reference the image on the right looking up from under the front bumper on the passenger side. Pull the inner fender towards the rear of the truck to expose the area behind the fog lights. Locate the outer passenger side bumper mounting bolts and remove with the 14mm Socket wrench.



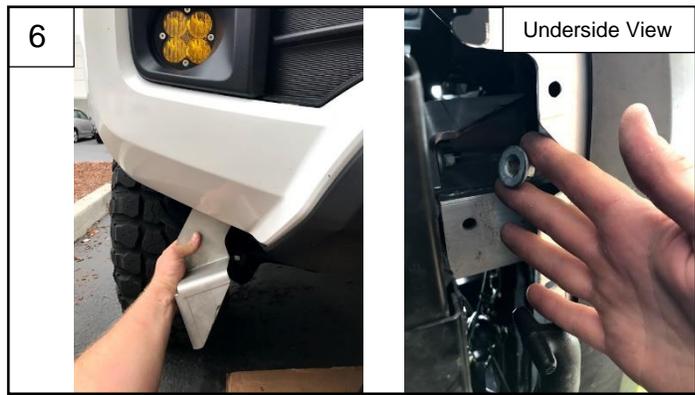
4. Locate the passenger side Baja Designs Tacoma Linkable bracket. Reference the image on the right. Find the slotted preload base bracket.



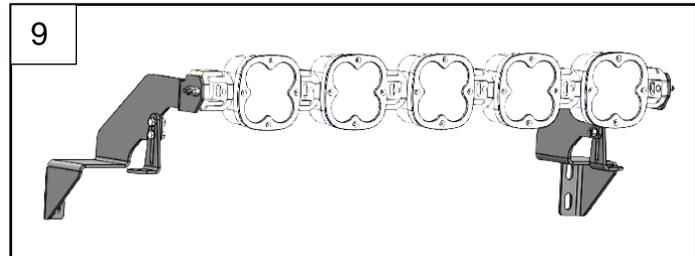
5. With the provided 7/16 hex head hardware, attach the preload base bracket to the Linkable bracket as shown with washers on both sides for both bolts. Leave the nuts loose enough to slide the preload base up and down. Find the included EPDM rubber pad, remove the backing, and stick it to the bottom of the preload base.



6. Insert the passenger side Tacoma Linkable bracket assembly through the body behind the fog light. Twist the bracket so the light mounting portion can exit through the lower grill opening and place it onto the bolts from step three. Center the bracket in the opening and then tighten the 14mm nuts.



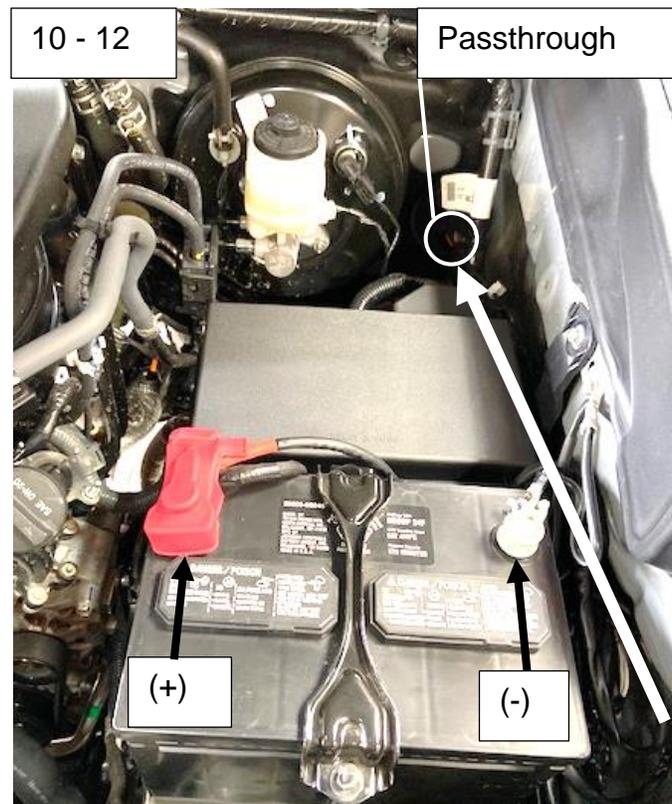
7. Assistance needed for this step. Reach through the opening behind the fog light with the 7/16" wrench and reach into the lower grill opening with the 7/16" socket wrench to tighten the preload base. Then have the assistant pull up on the light mounting end of the bracket (about 1/4"), push down on the preload base, and tighten.



8. Repeat steps 2-7 for the driver side.

9. With the 7/16" socket wrench and 3/16" Allen wrench, mount the light in between the brackets using the provided hardware.

10. With the provided harness route, run the light plug end down from the battery to the power cord and plug it in.



11. Route the switch lead of the harness to the firewall passthrough grommet next to the brake booster. Take a photo of the wiring on the switch to reference later. Remove the switch terminals from the switch, pierce a small hole in the passthrough grommet, and route switch wires through. Drill a hole in a desired dash location where there is clearance behind. Then, mount the switch and reattach switch terminals.

12. Attach positive ring terminal of the harness to the battery with the 10mm socket wrench. Then attach negative ring terminal. Tie the entire harness and relay away from all hot, sharp, and/or rotating components.

Re-torque all the fasteners after 100 miles.

Your install is now complete! Thank you for choosing Baja Designs.