



POLARIS 2019-20 RZR XP 1000 Front Bumper

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Periodically check all hardware for tightness.

KIT CONTENTS:

- Front Bumper x1
- Turbo S Mounting Bracket x1
- XP Mounting Bracket x1
- Spacer for Mounting Bracket x1

TOOLS NEEDED:

- 13mm Socket/Wench
- 16mm Socket/Wrench

HARDWARE INCLUDED:

- 8mm x 25mm T-bolt x4
- 8mm x 25mm Button Screw x2
- 8mm x 20mm Button Screw x2
- 8mm Lock Washers x6
- 8mm Flat Washers x12
- 8mm Lock Nuts x2
- 8mm Hex Nut x6

- 10mm Nut Plate x1
- 10mm x 35mm Hex Bolt x2
- 10mm Lock Washer x2
- 10mm Flat Washer x2

- 5mm Allen Wrench x1

Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

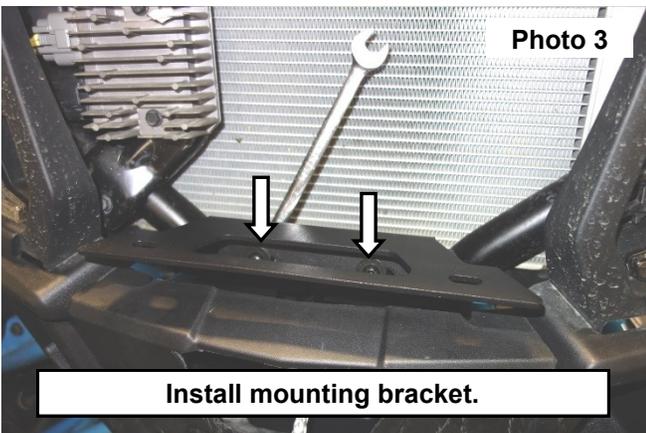


INSTALLATION INSTRUCTIONS

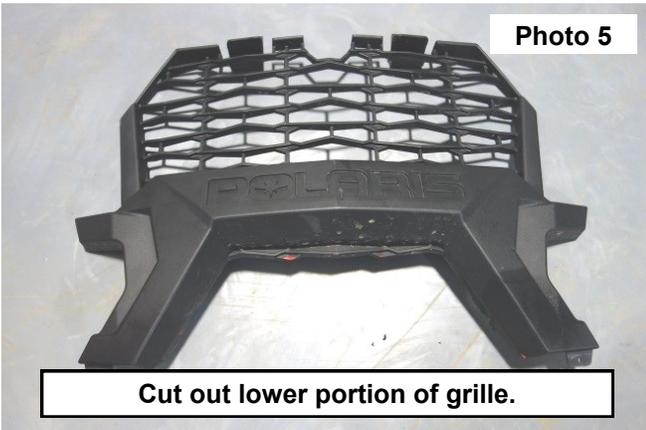
1. Remove front grille by pressing the thumb tabs. **See Photo 1.**
2. Install the mounting bracket using the supplied 8mm hardware using a 13mm wrench and 5mm Allen wrench. **See Photo 2 and Photo 3.**



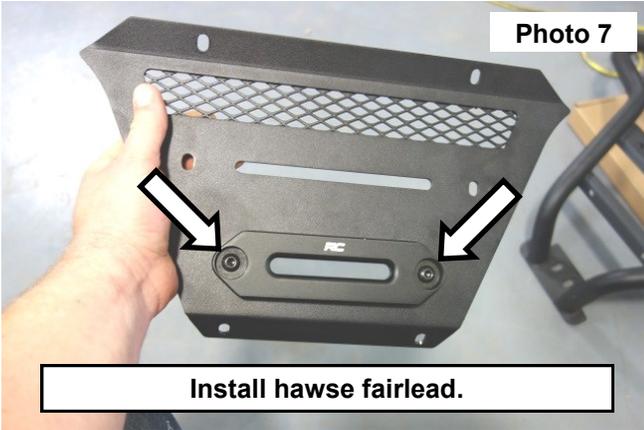
3. Cut out the lower portion of the grille. **See Photo 4 and Photo 5.**



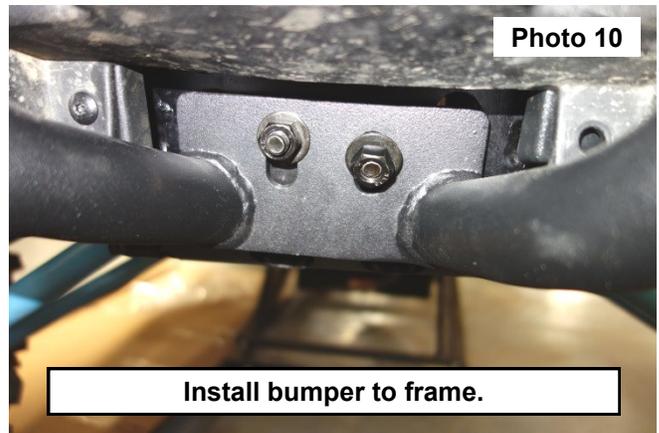
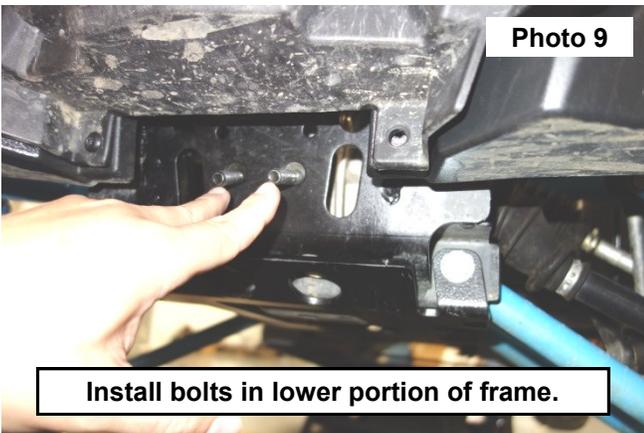
4. Remove the grille from the supplied bumper using a 5mm Allen wrench. **See Photo 6.**



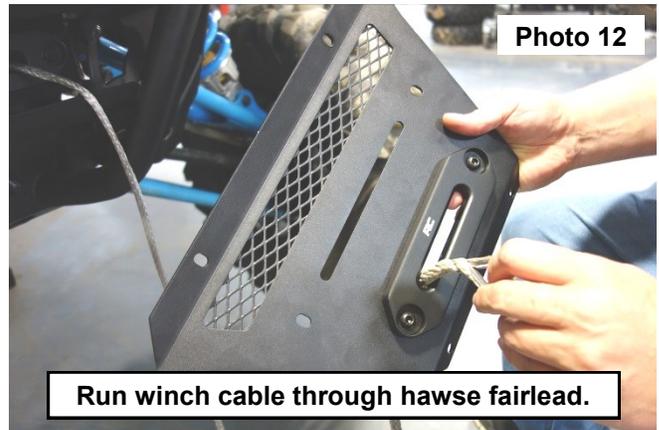
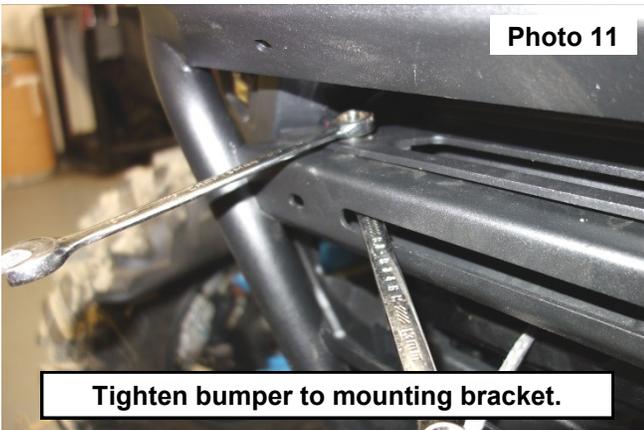
5. Install the hawse fairlead using the supplied 8mm hardware and 5mm Allen wrench. **See Photo 7.**
6. **Light Kit Only:** Install the LED light bar to the grill using the hardware supplied with the light. **See Photo 8.**



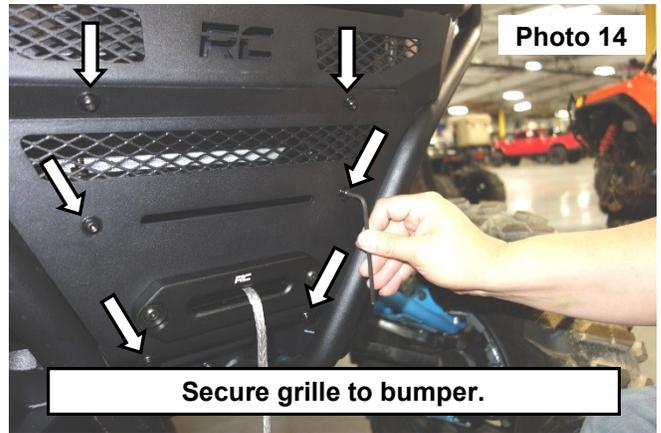
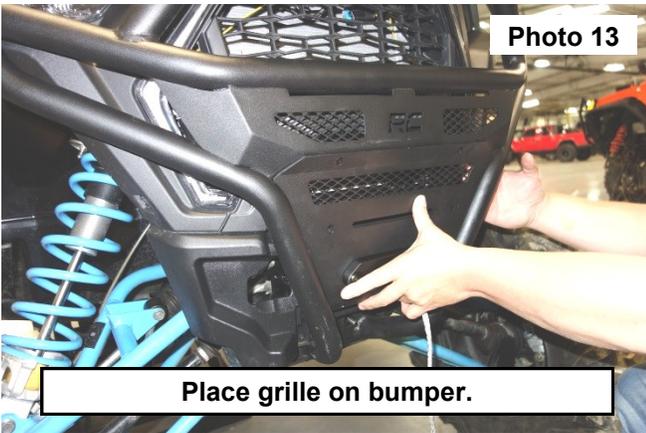
7. Install the supplied 10mm bolts through the existing hole in the lower portion of the frame. **See Photo 9.**
8. Install the bumper on the lower portion of the frame with 10mm nuts using a 16mm socket/wrench. **See Photo 10.**



9. Tighten the bumper to the mounting bracket with the supplied 8mm bolts using two 13mm wrenches. **See Photo 11.**
10. If a winch is installed, run the winch cable through the hawse fairlead. **See Photo 12.**



11. Place the grille on the bumper and install with the supplied 8mm bolts using a 5mm Allen wrench.
See Photo 13 and Photo 14.



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