

# 2007-18 JEEP JK High Flat Fender Kit

### Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure for adequate clearance between all components. Periodically check all hardware for tightness.

# NOTE: It is recommended to use an inner fender kit with the addition of these high clearance fenders. Rough Country offers these products. Part #'s 10531 and 10532.

KIT CONTENTS: Front Driver Fender x1 Front Pass Fender x1 Rear Driver Fender x1 Rear Pass Fender x1 Signal Lights x2 10536BAG x1 10537BAG x1

#### 10536BAG

8mm-1.25 x 25mm Button Head x16 8mm Flat Washer x16 8mm-1.25 Nylock Flange Nut x16 6mm-1.0 x 20mm Button Head x2 6mm Flat Washer x2

#### 10537BAG

6mm-1.0 x 20mm Button Head x18 6mm Flat Washer x26 6mm x 1 Blind Nut x12 6mm-1.0 Nylock Nut x6 6mm-1.0 x 40mm Hex Head Bolt x1 .312-18 Hex Nut x2 TOOLS NEEDED: 7mm Socket 3mm Allen Wrench 10mm Wrench or Socket 27/64 Bit Drill Motor



#### **Torque Specs:**

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs



# INSTALLATION INSTRUCTONS

# Front Flare Installation

- 1. Disconnect the side parking light wire from the fender. See Photo 1.
- 2. Remove the bolt in the fender bracket. Using a 10mm socket. See Photo 2.





- 3. Remove the bolt in the front inner fender well, using a 10mm socket. **See Photo 3.**
- 4. Remove the 2 bolts on the bottom side of the inner fender well, using a 10mm socket. See Photo 4.



- 5. Remove the rear bolt in the fender well, using a 10mm socket. See Photo 5.
- 6. Remove the fender from the jeep.
- 7. Remove any clips and clean any debris from the surface of the finder. See Photo 6.







- 8. <u>Note: At this time and due to the removal of the inner fender with the fender flare, It is recommended to in-</u><u>stall inner fender liners at this time before installation of the flat fender kit</u>.
- 9. Drill out existing hole with 27/64 drill bit for nut inserts to fit. See Photo 7.
- 10. Install the nutserts into the drilled holes using the supplied tools or the RC tool. See Photo 8.





11. Install the fenders onto the vehicle using the supplied 6mm x 20mm hex head bolts and 6mm washers into the nutsert. Tighten using a 10mm wrench. See Photos 9 and 10. (Shown with RC inner fender kit installed)





- 12. Install the light wiring into the center hole of the light mount on the side of the fender. Then secure the light using (2) of the supplied bolts and nuts. Tighten using a 3mm Allen wrench and a 7mm socket. **See Photo 11.**
- 13. Connect the installed lights wiring harness to the OE harness to the vehicle using the supplied butt connectors. **See Photo 12.**







# **Rear Flare Installation**

- 1. Remove the inner push pin clips from the inner fender and remove the fender from the vehicle. See Photo 1.
- 2. Remove any remaining clips and clean any debris from the surface of the finder. See Photo 2.





- 3. Drill out existing hole with 27/64 drill bit for nut inserts to fit. See Photo. See Photo 3.
- 4. Install the nutserts into the drilled holes using the supplied tools or the RC tool. See Photo 4.





- 5. Install the recommended inner fender flare kit at this time.
- 6. Install the fenders onto the vehicle using the supplied 6mm x 20mm hex head bolts and 6mm washers into the nutsert. Tighten using a 10mm wrench. See Photos 5 and 6. (Shown with RC inner fender kit installed)





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