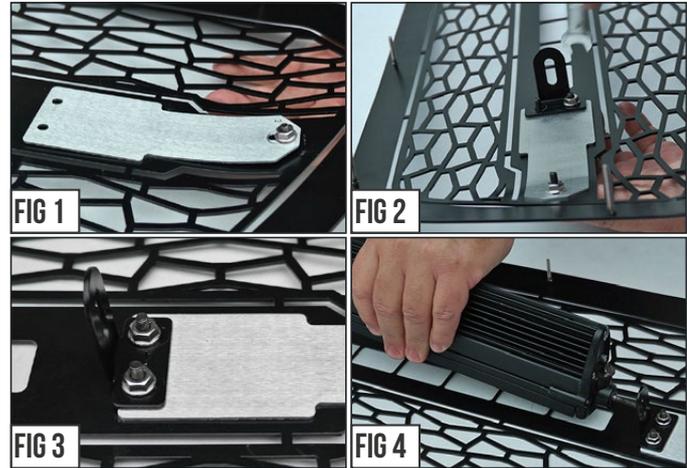


START HERE The ZROADZ Series Grilles comes into 2 different configurations. One style features the LED Light Bar mounting hidden on the backside, while the other style has exposed mounting provisions on the face side of the grille. Please note this and identify your ZROADZ Grille Series configuration and follow the instruction version that corresponds with your grille.

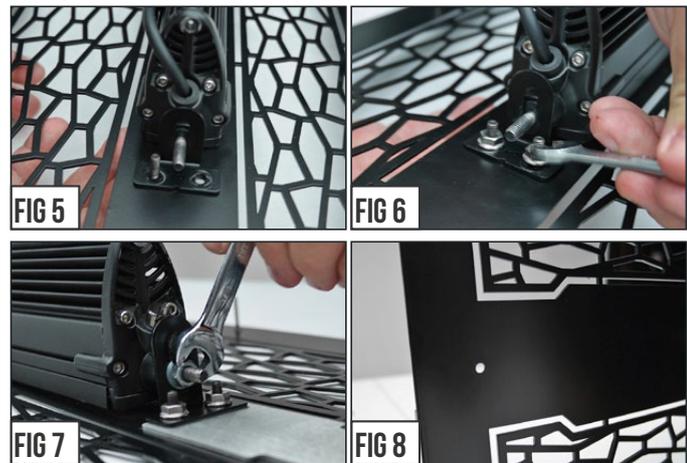
GRILLE CONFIGURATION STYLE 1



STEP 1 Lay out your parts. From the backside of the grille, put into place the ZROADZ Logo Backing Plate.

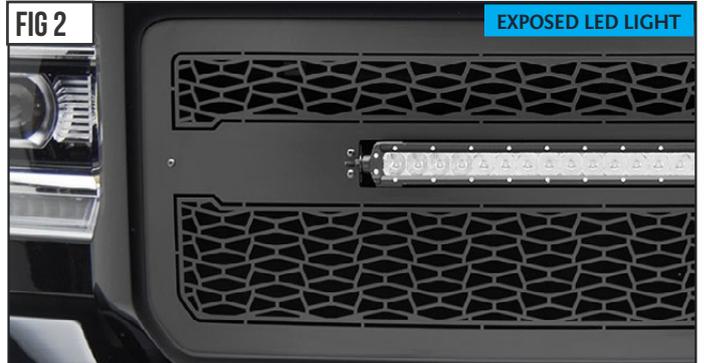


STEP 2 Put into place one of the Bracket Tabs and secure with provided Hardware as seen in Fig. # 2-4 and then from the backside of grille position LED Light Bar.

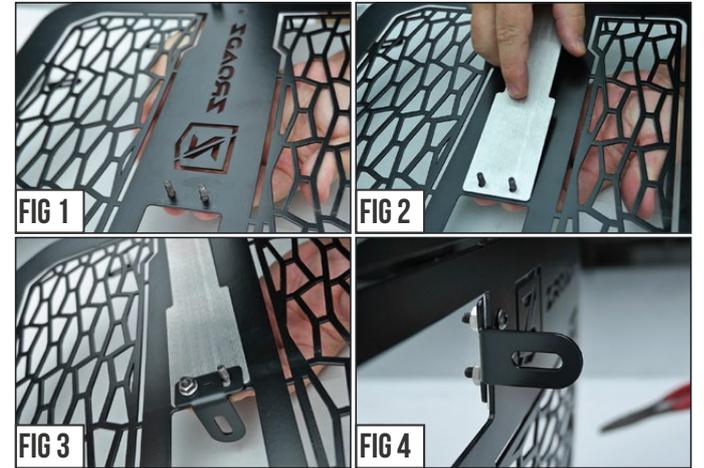


STEP 3 With LED Light placement set, put into position the remaining bracket and the finally tighten LED and all Mounting Brackets into their final secured position.

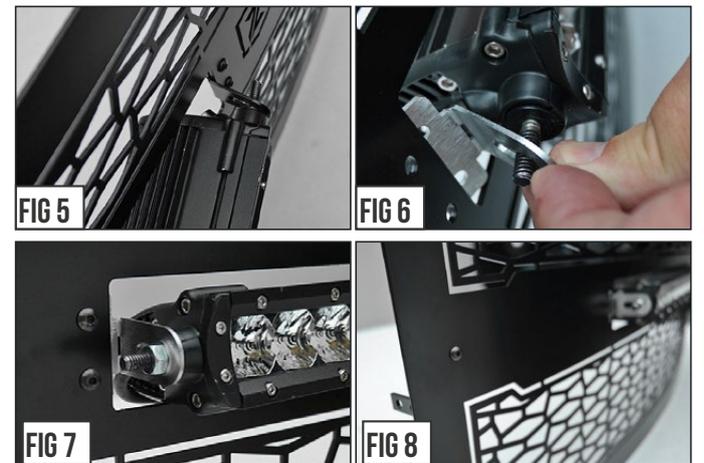
GRILLE CONFIGURATION STYLE 2



STEP 1 Lay out your parts. From the backside of the grille, put into place the ZROADZ Logo Backing Plate.



STEP 2 Put into place one of the Bracket Tabs and secure with provided Hardware as seen in Fig. # 1-4.



STEP 3 From the face side of grille slip the LED Light bar into place. On the opposite side, position the remaining bracket and finally tighten LED and Brackets into position.

STEP 4 There is a final step for both styles of ZROADZ Grilles. See both of the Figure #8 Images and note that there is an exposed hole. Use the Provided Hardware Button Head Screw and fill the hole and tightened down with Nut. This will create symmetrical look from side to side.



ZROADZ Series Grille

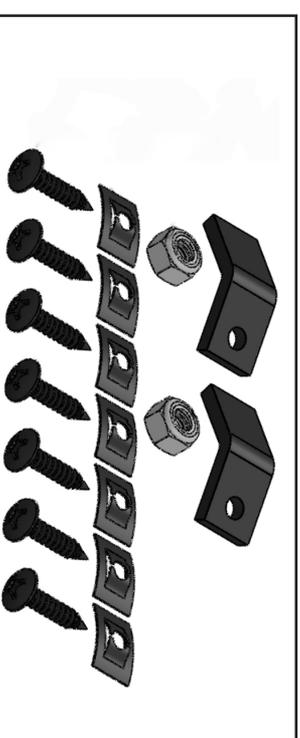
Tools Required

- Flat Head Screwdriver
- Phillips Head Screwdriver
- 10mm Socket
- Ratchet & Extensions
- 3/16" Drill Bit
- Power Drill
- Cutting Wheel or Saw
- Sander or File

Hardware Contents

- (7) #8 Flat Nuts
- (7) #8 Screws 3/4"
- (2) 6-32 Nylock Nuts
- (2) L Brackets

Z319381
2012-2014 Toyota Tacoma



PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct, our tech department can be contacted at tech@texbillie.com to verify, filament or assist with tech questions. All other inquiries can be directed to info@trrexllc.com. In the event, you do not have internet access please call 1-800-287-5900. NOTE: We recommend painting all areas exposed behind grille black prior to installing for best results.



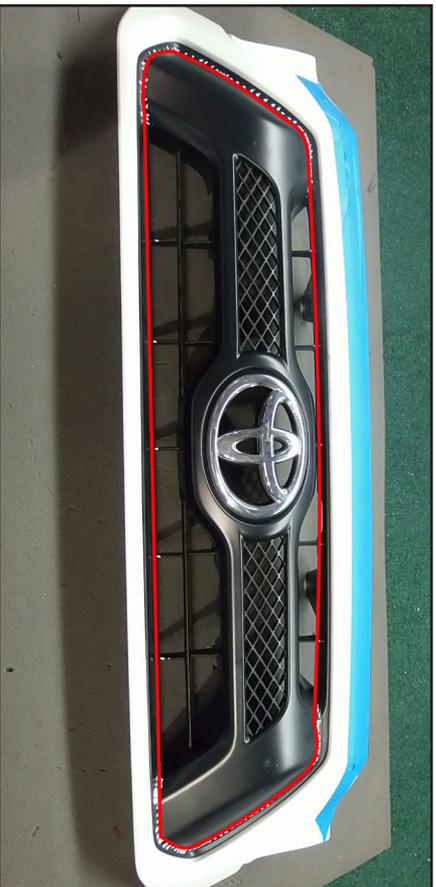
Step 1

Open hood and remove the two 10mm screws securing the grille. Remove the two plastic clips on both sides of the grille as well.



Step 2

Remove grille assembly by pulling back out. Set on a safe surface to cut.



Step 3

Prepare grille for cutting by drawing a trace line along the inner edge of the Grille lip.



Step 4

Trim inner grille with a cutting wheel and clean up the cut edge with a file or sander.



ZROADZ Series Grille

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Step 5

Remove the pre-installed LED light bar from the grille.



Step 7

Drill 3/16" holes into the grille shell, use the hole on the new grille as a guide. Secure the new grille to the factory grille shell with the supplied screws and flat nuts.



Step 6

Secure grille studs with the included brackets and locknuts.



Step 8

Re-install LED light bar into grille. Your installation is now complete. Reattach the grille assembly back to the vehicle in reverse order of removal. Make sure you reconnect and reattach all harnesses, clips and screws. Wire the LED Light Bar via our optional wiring harness kit (part# 639HAR1) or custom wiring harness.