

ROUGH COUNTRY

SUSPENSION SYSTEMS®

Bolt-On/Rugged Fender Flares **Ford Super Duty F250/F350 (17-ON)** FIT-FF834

Please read instructions entirely before installing this product.

Hardware Included	QTY
EXTRUSION	27ft
"U" Retention Clip	12
Long Attachment Clip	8

Hardware Included	QTY
ALCOHOL TOWELETTE	4

Bolt Kit Included	QTY
ALLEN KEY BOLT	42
NUT	42

Ensure that both left and right hand Fender Flares suit the profile of the vehicle. Note the areas where the Fender Flares come in contact with the vehicle. NOTE: Before fitting Fender Flares remove any moldings, strips or existing flares from the wheel arch. If there is a body side molding, mark where the molding is to be cut, alternatively the Fender Flare can be cut to go around the molding. Be sure to allow enough room for the extrusion.

***PRIOR TO ANY PAINTING & INSTALLATION, PRODUCT SHOULD BE THOROUGHLY INSPECTED FOR ALL COMPONENTS LISTED ABOVE. PRODUCT SHOULD ALSO BE TEST FITTED PRIOR TO ANY PAINTING & INSTALLATION. PLEASE CONTACT ROUGH COUNTRY IF YOU HAVE ANY FITMENT QUESTIONS AND OR MISSING COMPONENTS.**

***For Rugged look flares begin installation at STEP 2.**

PAINTING INSTRUCTIONS – If Fender Flares are being painted; do not install edge extrusion until painting is complete. Prior to painting, clean all surfaces to be painted using clean water and a mild detergent, do not use lacquer thinner or any solvent based products. Wipe completely dry. Best results will be achieved by wiping the areas to be painted with a tack rag just prior to painting. Most automotive paints can be applied directly to the Fender Flares, however some may require a primer (check paint manufacturer specifications). Good adhesion will be achieved without sanding. Select a paint (and primer if necessary) that is suitable for rigid plastics PMMA (Acrylic). If using a paint system that requires baking, do not expose the product to temperatures above 70°C (158°F). Do not fit the extrusion or any of the hardware to the Fender Flares until the paint is completely dry.

FRONT FENDER FLARE INSTALLATION



STEP 1: Attach the bolts to each Fender Flare using a 3/16" Allen key and a 10.0mm wrench/socket. (wrench/socket and Allen key not supplied). Ensure inside of Fender Flares where the rubber seal is attached is clean, using the alcohol wipes provided. Wipe away any residue with a dry clean cloth.

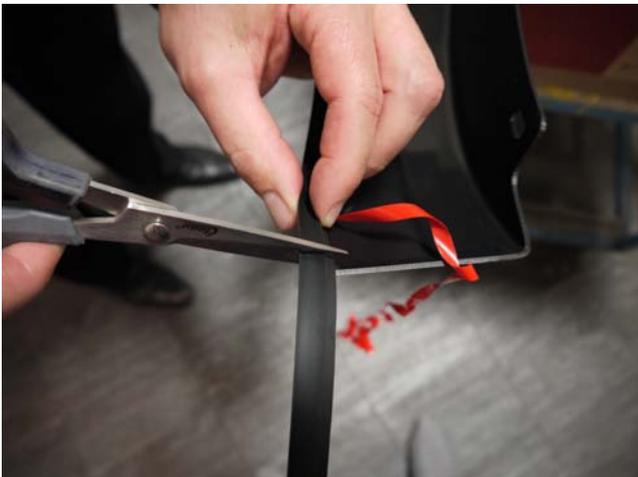


STEP 2: Attach the included rubber seal to the Fender Flares. Peel back 2" of the adhesive backing and position on the Fender Flare. Attach the seal to the Fender Flare, peeling back a few inches at a time. Attach rubber seal along all areas the Fender Flare will make contact with the vehicle body.

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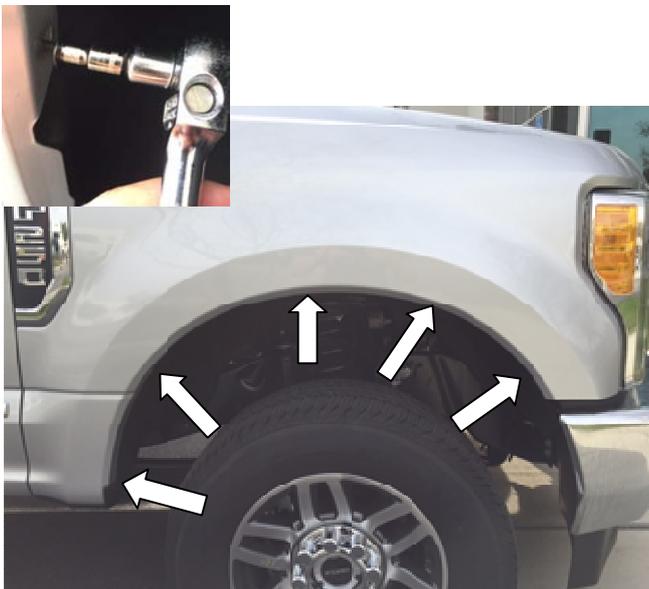
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STEP 3: Trim any unnecessary extrusion and discard.



STEP 4: Clean the body areas where the Fender Flares will make contact. A light misting on fender using a soap and water solution can aid in proper rubber placement.



STEP 5: Remove all 5 7/32 in socket head screws and retain for installation of Fender Flares.

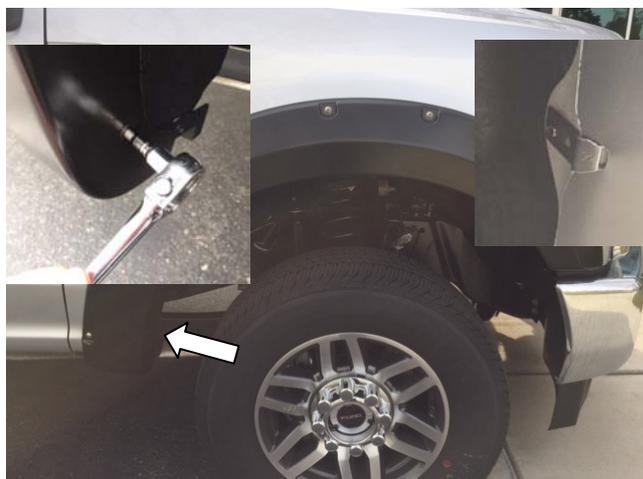


STEP 6: Place the Fender Flare onto the vehicle and fit into the correct position following the contours of the body. Ensure the slots in the part align with the holes in the fender from the previously removed 7/32 in socket head screws.

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STEP 7: Loosely reinstall the lowest rear 7/32 in socket head screws through slot in the Fender Flare to the vehicle. Make sure the screws are securely engaged to the vehicle fender. Install provided Long Attachment Clips in remaining four (4) Fender Flare Slots. Loosely reinstall remaining 7/32 in socket head screws. Ensure part is still in the position of best fit and extrusion is in correct position before hand tightening all screws.

REAR FENDER FLARE INSTALLATION



STEP 8: Attach bolts to each Fender Flare using a 3/16" Allen key and a 10.0mm wrench/socket. (wrench/socket and Allen key not supplied). Ensure inside of Fender Flares where the rubber seal is attached is clean, using the alcohol wipes provided. Wipe away any residue with a dry clean cloth.



STEP 9: Attach the included rubber seal to the Fender Flares. Peel back 2" of the adhesive backing and position on the Fender Flare. Attach the seal to the Fender Flare, peeling back a few inches at a time. Attach rubber seal along all areas the Fender Flare will make contact with the vehicle body.

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STEP 10: Clean the body areas where the Fender Flares will make contact. Use the supplied alcohol wipe. A light misting on fender using a soap and water solution can aid in proper rubber placement



STEP 11: Place the Fender Flare onto the vehicle and fit into the correct position following the contours of the body. Use the twelve (12) provided "U" Shaped Retention Clips (six 6 per side) to secure the Fender Flare to the body. Make sure the dimple in the clip securely attaches in the slot on the Fender Flare.



STEP 12: Double check the front and rear Fender Flares to make sure all bolts are tight and clips are securely fastened. Your installation is now complete. Do not use abrasive cleaners.