



JEEP JK EXHAUST LOOP RELOCATION PIPE

Thank you for choosing Rough Country for your suspension needs.

This exhaust loop relocation pipe kit is intended to gain clearance on the exhaust on the 2012 and up jeep JK. This pipe is to be used with the Rough Country Longarm kits. This relocation pipe moves the exhaust up out of the way but still has the same length of the factory exhaust pipe.

Rough Country recommends a certified technician install this system. In addition to these instructions, professional knowledge of disassemble/reassembly procedures as well as post installation checks must be known. Always allow the exhaust to cool before initiating installation. Please read instructions before beginning installation. Be sure you have all needed parts and know where they go. Please review tools needed list and make sure you have needed tools.

If question exist we will be happy to answer any questions concerning the design, function, and correct use of our products by calling 1-800-222-7023.



Kit Contents:

- 1-180 Degree Exhaust Pipe
- 1-Exhaust Clamp
- 1-1041Bag
 - 2-7/16" x 2.5" Bolts
 - 2-7/16" x 3.5" Bolts
 - 2- 7/16 Locking Nuts

Tools Needed:

- 11/16" Socket / Wrench
- 5/8" Socket / Wrench
- 15mm Socket / Wrench
- 13mm wrench

INSTALLATION INSTRUCTIONS

1. Loosen the 2 factory bolts on each exhaust flange on the driver side as shown using a 13mm wrench. Measure down 2.0" from the weld seam of the manifold and mark. Use a reciprocating saw and cut through the factory exhaust. Next remove the exhaust from the jeep. **See Photo 1 & 2**



PHOTO 1

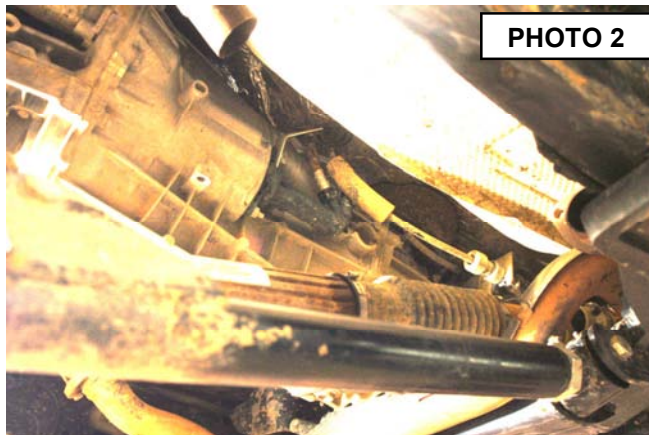
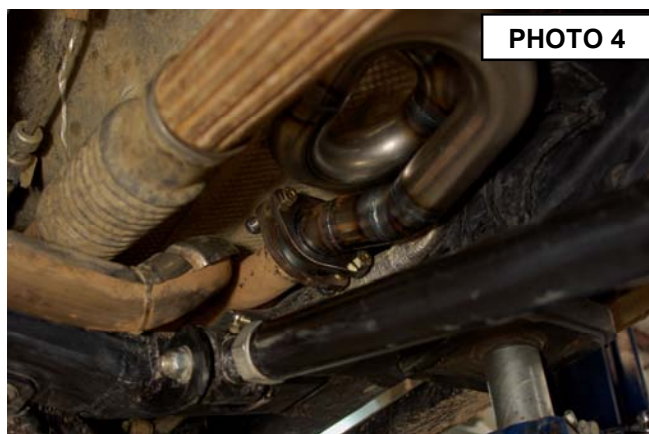
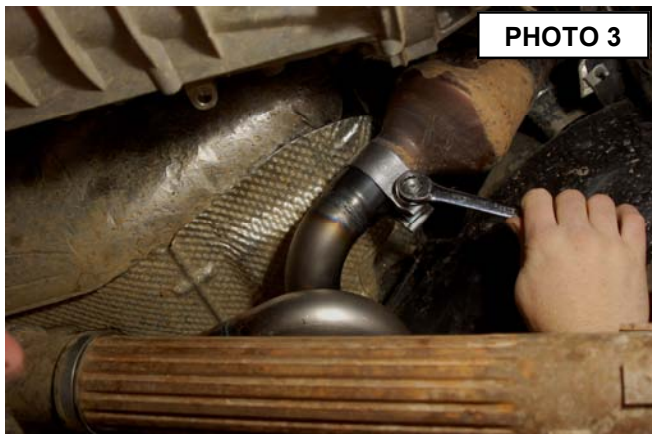


PHOTO 2

3. Slide the new exhaust loop over the factory cut exhaust and hand tighten. **See Photo 3.**
4. Using the supplied 7/16" x 2.5" bolts and flange nuts attach the exhaust loop to the factory flange. Make sure the exhaust pipes are in align with each other. Tighten with a 11/16 and 5/8 wrench. **See Photo 4.** Next tighten the upper clamp using a 15mm wrench.



5. If your jeep is already equipped with aftermarket exhaust extensions use the supplied 7/16" x 3.5" long bolts instead of the shorter 2.5" bolts. This will allow you to insert the extension between the exhaust flanges. **See Photo 5.**



POST INSTALLATION INSTRUCTIONS

- All hardware must be tightened at 500 miles after installed and then checked periodically to ensure all fasteners are tight.