

Rev. # 8-02

PART # RK2399 & RK2399-2 1997-2002 DODGE DURANGO REAR KIT INSTALLATION INSTRUCTIONS

Please take the time to read these INSTALLATION INSTRUCTIONS and check the Hardware Parts List to be sure you have all the listed parts.

DJM parts should be installed by qualified mechanics. If you are not familiar with automotive repair, have the parts installed by someone with experience.

Please read the warranty information (blue page enclosed). Complete your Product Warranty Card and mail it to DJM Suspension.

Please take a few minutes to fill out your installation helper (back side of warranty). Accurate measurements BEFORE BEGINNING INSTALLATION will show any irregularities in your vehicle.

**NEVER WORK UNDER TRUCK SUPPORTED BY A JACK ONLY !!!
USE QUALITY JACK STANDS WHICH HAVE A RATING ADEQUATE FOR YOUR TRUCKS WEIGHT!!!**

New rear shocks DJM #2400 are recommended.

Hardware Parts List:

Block Kit

- 2 - DJM Rear Steel Blocks(2"or3")
- 2 - Ring Shims
- 4 - 5/8" U-bolts(1026)
- 8 - 5/8"X18 Nylock Nuts
- 8 - 5/8 Washers
- 2 - Spring Plates(2392)
- 2 - Flat Bump Stops(10S)

Sway Bar Kit

- 2 - Upper Link Angle Brackets
- 2 - Lower Link Brackets
- 8 - End Link Bushings
- 8 - Gold Cupped Washers
- 2 - 1-3/4" x 1/2" Bolts
- 2 - 3/8" x 4" Bolts
- 2 - 3/8" x 5" Bolts
- 2 - 1/2" Nuts and Washers
- 4 - 3/8" Nuts and Washers

Install the blocks one side at a time. Raise the axle enough to insert the blocks. Place the ring shim over the pin in the top of the block. Place block flat on spring. Lower axle down on the block. Be sure pin is aligned with axle. Install new u-bolts and spring plates.

(Note the shock angle on the spring plates.)

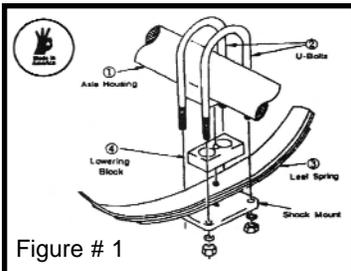


Figure # 1

Check u-bolts for torque every few months.

The photo in Figure # 2 shows the sway bar links as they are to be installed.

Bolt the sway bar upper angle brackets in the original upper end link hole with 3/8" x 4" bolts. Leave hand tight.

Install the end link to the upper angle bracket and tighten.

Install the sway bar to the lower link bracket using 1/2" x 1-3/4" bolts and nylock nuts. Figure # 3.

Tighten all hardware.

Replace factory bump stops with new DJM bump stops.

Install shocks.

With the vehicle on ground measure height of the vehicle and record on installation helper. Your measurements should be about 2" (RK2399-2) or 3" (RK2399) less than the before measurement.

REMEMBER AFTER TEST DRIVING INSPECT INSTALLATION AND DOUBLE CHECK ALL THE HARDWARE IS TIGHT.

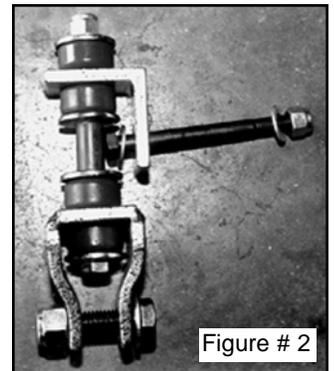


Figure # 2

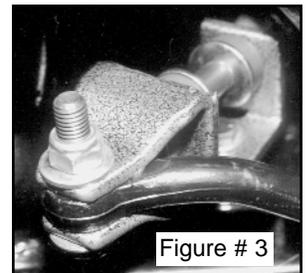


Figure # 3

